

Proffered[®]

BLACK AND GOLD HIGH SPEED STEEL





- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Stainless Steel

Black & Gold Jobber Drills - HEAVY DUTY - M2 HSS

| Part # | Size | Dec. | OAL | Flute | Qty. | Part # | Size | Dec. | OAL | Flute | Qty. |
|--------|--------|-------|--------|----------|------|--------|--------|-------|--------|----------|------|
| C26100 | 1/16" | .0625 | 1-7/8" | 7/8" | 12 | C26115 | 19/64" | .2969 | 4-3/8" | 3-1/16" | 12 |
| C26101 | 5/64" | .0781 | 2" | 1" | 12 | C26116 | 5/16" | .3125 | 4-1/2" | 3-3/16" | 12 |
| C26102 | 3/32" | .0938 | 2-1/4" | 1-1/4" | 12 | C26117 | 21/64" | .3281 | 4-5/8" | 3-5/16" | 6 |
| C26103 | 7/64" | .1094 | 2-5/8" | 1-1/2" | 12 | C26118 | 11/32" | .3438 | 4-3/4" | 3-7/16" | 6 |
| C26104 | 1/8" | .1250 | 2-3/4" | 1-5/8" | 12 | C26119 | 23/64" | .3594 | 4-7/8" | 3-1/2" | 6 |
| C26105 | 9/64" | .1406 | 2-7/8" | 1-3/4" | 12 | C26120 | 3/8" | .3750 | 5" | 3-5/8" | 6 |
| C26106 | 5/32" | .1562 | 3-1/8" | 2" | 12 | C26121 | 25/64" | .3906 | 5-1/8" | 3-3/4" | 6 |
| C26107 | 11/64" | .1719 | 3-1/4" | 2-1/8" | 12 | C26122 | 13/32" | .4062 | 5-1/4" | 3-7/8" | 6 |
| C26108 | 3/16" | .1875 | 3-1/2" | 2-5/16" | 12 | C26123 | 27/64" | .4219 | 5-3/8" | 3-15/16" | 6 |
| C26109 | 13/64" | .2031 | 3-5/8" | 2-7/16" | 12 | C26124 | 7/16" | .4375 | 5-1/2" | 4-1/16" | 6 |
| C26110 | 7/32" | .2188 | 3-3/4" | 2-1/2" | 12 | C26125 | 29/64" | .4531 | 5-5/8" | 4-3/16" | 6 |
| C26111 | 15/64" | .2344 | 3-7/8" | 2-5/8" | 12 | C26126 | 15/32" | .4688 | 5-3/4" | 4-5/16" | 6 |
| C26112 | 1/4" | .2500 | 4" | 2-3/4" | 12 | C26127 | 31/64" | .4844 | 5-7/8" | 4-3/8" | 6 |
| C26113 | 17/64" | .2656 | 4-1/8" | 2-7/8" | 12 | C26128 | 1/2" | .5000 | 6" | 4-1/2" | 6 |
| C26114 | 9/32" | .2812 | 4-1/4" | 2-15/16" | 12 | | | | | | |

Black & Gold Wire Gauge Drills - HEAVY DUTY - M2 HSS

| Part # | Size | Dec. | OAL | Flute | Qty. | Part # | Size | Dec. | OAL | Flute | Qty. |
|--------|------|-------|--------|---------|------|--------|------|-------|--------|---------|------|
| C26150 | 1 | .2280 | 3-7/8" | 2-5/8" | 12 | C26180 | 31 | .1200 | 2-3/4" | 1-5/8" | 12 |
| C26151 | 2 | .2210 | 3-7/8" | 2-5/8" | 12 | C26181 | 32 | .1160 | 2-3/4" | 1-5/8" | 12 |
| C26152 | 3 | .2130 | 3-3/4" | 2-1/2" | 12 | C26182 | 33 | .1130 | 2-5/8" | 1-1/2" | 12 |
| C26153 | 4 | .2090 | 3-3/4" | 2-1/2" | 12 | C26183 | 34 | .1110 | 2-5/8" | 1-1/2" | 12 |
| C26154 | 5 | .2055 | 3-3/4" | 2-1/2" | 12 | C26184 | 35 | .1100 | 2-5/8" | 1-1/2" | 12 |
| C26155 | 6 | .2040 | 3-3/4" | 2-1/2" | 12 | C26185 | 36 | .1065 | 2-1/2" | 1-7/16" | 12 |
| C26156 | 7 | .2010 | 3-5/8" | 2-7/16" | 12 | C26186 | 37 | .1040 | 2-1/2" | 1-7/16" | 12 |
| C26157 | 8 | .1990 | 3-5/8" | 2-7/16" | 12 | C26187 | 38 | .1015 | 2-1/2" | 1-7/16" | 12 |
| C26158 | 9 | .1960 | 3-5/8" | 2-7/16" | 12 | C26188 | 39 | .0995 | 2-3/8" | 1-3/8" | 12 |
| C26159 | 10 | .1935 | 3-5/8" | 2-7/16" | 12 | C26189 | 40 | .0980 | 2-3/8" | 1-3/8" | 12 |
| C26160 | 11 | .1910 | 3-1/2" | 2-5/16" | 12 | C26190 | 41 | .0960 | 2-3/8" | 1-3/8" | 12 |
| C26161 | 12 | .1890 | 3-1/2" | 2-5/16" | 12 | C26191 | 42 | .0935 | 2-1/4" | 1-1/4" | 12 |
| C26162 | 13 | .1850 | 3-1/2" | 2-5/16" | 12 | C26192 | 43 | .0890 | 2-1/4" | 1-1/4" | 12 |
| C26163 | 14 | .1820 | 3-3/8" | 2-3/16" | 12 | C26193 | 44 | .0860 | 2-1/8" | 1-1/8" | 12 |
| C26164 | 15 | .1800 | 3-3/8" | 2-3/16" | 12 | C26194 | 45 | .0820 | 2-1/8" | 1-1/8" | 12 |
| C26165 | 16 | .1770 | 3-3/8" | 2-3/16" | 12 | C26195 | 46 | .0810 | 2-1/8" | 1-1/8" | 12 |
| C26166 | 17 | .1730 | 3-3/8" | 2-3/16" | 12 | C26196 | 47 | .0785 | 2" | 1" | 12 |
| C26167 | 18 | .1695 | 3-1/4" | 2-1/8" | 12 | C26197 | 48 | .0760 | 2" | 1" | 12 |
| C26168 | 19 | .1660 | 3-1/4" | 2-1/8" | 12 | C26198 | 49 | .0730 | 2" | 1" | 12 |
| C26169 | 20 | .1610 | 3-1/4" | 2-1/8" | 12 | C26199 | 50 | .0700 | 2" | 1" | 12 |
| C26170 | 21 | .1590 | 3-1/4" | 2-1/8" | 12 | C26200 | 51 | .0670 | 2" | 1" | 12 |
| C26171 | 22 | .1570 | 3-1/8" | 2" | 12 | C26201 | 52 | .0635 | 1-7/8" | 7/8" | 12 |
| C26172 | 23 | .1540 | 3-1/8" | 2" | 12 | C26202 | 53 | .0595 | 1-7/8" | 7/8" | 12 |
| C26173 | 24 | .1520 | 3-1/8" | 2" | 12 | C26203 | 54 | .0550 | 1-7/8" | 7/8" | 12 |
| C26174 | 25 | .1495 | 3" | 1-7/8" | 12 | C26204 | 55 | .0520 | 1-7/8" | 7/8" | 12 |
| C26175 | 26 | .1470 | 3" | 1-7/8" | 12 | C26205 | 56 | .0465 | 1-3/4" | 3/4" | 12 |
| C26176 | 27 | .1440 | 3" | 1-7/8" | 12 | C26206 | 57 | .0430 | 1-3/4" | 3/4" | 12 |
| C26177 | 28 | .1405 | 2-7/8" | 1-3/4" | 12 | C26207 | 58 | .0420 | 1-5/8" | 11/16" | 12 |
| C26178 | 29 | .1360 | 2-7/8" | 1-3/4" | 12 | C26208 | 59 | .0410 | 1-5/8" | 11/16" | 12 |
| C26179 | 30 | .1285 | 2-3/4" | 1-5/8" | 12 | C26209 | 60 | .0400 | 1-5/8" | 11/16" | 12 |



NOTE:
SIZES 40 → 60
HAVE NO
SPLIT POINT.

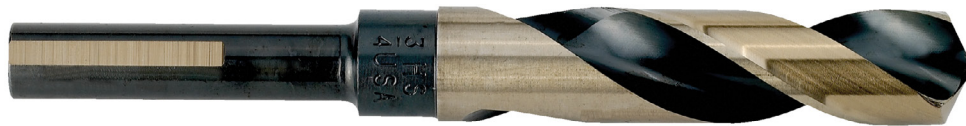


Black & Gold Letter Drills - HEAVY DUTY - M2 HSS

| Part # | Size | Dec. | OAL | Flute | Qty. | Part # | Size | Dec. | OAL | Flute | Qty. |
|--------|------|-------|--------|----------|------|--------|------|-------|--------|---------|------|
| C26250 | A | .2340 | 3-7/8" | 2-5/8" | 12 | C26263 | N | .3020 | 4-3/8" | 3-1/16" | 6 |
| C26251 | B | .2380 | 4" | 2-3/4" | 12 | C26264 | O | .3160 | 4-1/2" | 3-3/16" | 6 |
| C26252 | C | .2420 | 4" | 2-3/4" | 12 | C26265 | P | .3230 | 4-5/8" | 3-5/16" | 6 |
| C26253 | D | .2460 | 4" | 2-3/4" | 12 | C26266 | Q | .3320 | 4-3/4" | 3-7/16" | 6 |
| C26254 | E | .2500 | 4" | 2-3/4" | 12 | C26267 | R | .3390 | 4-3/4" | 3-7/16" | 6 |
| C26255 | F | .2570 | 4-1/8" | 2-7/8" | 12 | C26268 | S | .3480 | 4-7/8" | 3-1/2" | 6 |
| C26256 | G | .2610 | 4-1/8" | 2-7/8" | 12 | C26269 | T | .3580 | 4-7/8" | 3-1/2" | 6 |
| C26257 | H | .2660 | 4-1/8" | 2-7/8" | 12 | C26270 | U | .3680 | 5" | 3-5/8" | 6 |
| C26258 | I | .2720 | 4-1/8" | 2-7/8" | 12 | C26271 | V | .3770 | 5" | 3-5/8" | 6 |
| C26259 | J | .2770 | 4-1/8" | 2-7/8" | 12 | C26272 | W | .3860 | 5-1/8" | 3-3/4" | 6 |
| C26260 | K | .2810 | 4-1/4" | 2-15/16" | 12 | C26273 | X | .3970 | 5-1/8" | 3-3/4" | 6 |
| C26261 | L | .2900 | 4-1/4" | 2-15/16" | 6 | C26274 | Y | .4040 | 5-1/4" | 3-7/8" | 6 |
| C26262 | M | .2950 | 4-3/8" | 3-1/16" | 6 | C26275 | Z | .4040 | 5-1/4" | 3-7/8" | 6 |

- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Stainless Steel



Black & Gold Silver & Deming - 1/2" Shank - M2 HSS

| Part # | Size | Dec. | OAL | Flute | Qty. | Part # | Size | Dec. | OAL | Flute | Qty. |
|--------|--------|-------|-----|--------|------|--------|---------|--------|-----|--------|------|
| C26300 | 33/64" | .5156 | 6" | 2-3/4" | 1 | C26318 | 51/64" | .7969 | 6" | 2-3/4" | 1 |
| C26301 | 17/32" | .5312 | 6" | 2-3/4" | 1 | C26319 | 13/16" | .8125 | 6" | 2-3/4" | 1 |
| C26302 | 35/64" | .5469 | 6" | 2-3/4" | 1 | C26320 | 53/64" | .8281 | 6" | 2-3/4" | 1 |
| C26303 | 9/16" | .5625 | 6" | 2-3/4" | 1 | C26321 | 27/32" | .8438 | 6" | 2-3/4" | 1 |
| C26304 | 37/64" | .5781 | 6" | 2-3/4" | 1 | C26322 | 55/64" | .8594 | 6" | 2-3/4" | 1 |
| C26305 | 19/32" | .5938 | 6" | 2-3/4" | 1 | C26323 | 7/8" | .8750 | 6" | 2-3/4" | 1 |
| C26306 | 39/64" | .6094 | 6" | 2-3/4" | 1 | C26324 | 57/64" | .8906 | 6" | 2-3/4" | 1 |
| C26307 | 5/8" | .6250 | 6" | 2-3/4" | 1 | C26325 | 29/32" | .9062 | 6" | 2-3/4" | 1 |
| C26308 | 41/64" | .6406 | 6" | 2-3/4" | 1 | C26326 | 59/64" | .9219 | 6" | 2-3/4" | 1 |
| C26309 | 21/32" | .6562 | 6" | 2-3/4" | 1 | C26327 | 15/16" | .9375 | 6" | 2-3/4" | 1 |
| C26310 | 43/64" | .6719 | 6" | 2-3/4" | 1 | C26328 | 61/64" | .9531 | 6" | 2-3/4" | 1 |
| C26311 | 11/16" | .6875 | 6" | 2-3/4" | 1 | C26329 | 31/32" | .9688 | 6" | 2-3/4" | 1 |
| C26312 | 45/64" | .7031 | 6" | 2-3/4" | 1 | C26330 | 63/64" | .9844 | 6" | 2-3/4" | 1 |
| C26313 | 23/32" | .7188 | 6" | 2-3/4" | 1 | C26331 | 1" | 1.0000 | 6" | 2-3/4" | 1 |
| C26314 | 47/64" | .7344 | 6" | 2-3/4" | 1 | C26332 | 1-1/16" | 1.0625 | 6" | 2-3/4" | 1 |
| C26315 | 3/4" | .7500 | 6" | 2-3/4" | 1 | C26333 | 1-1/8" | 1.1250 | 6" | 2-3/4" | 1 |
| C26316 | 49/64" | .7656 | 6" | 2-3/4" | 1 | C26334 | 1-3/16" | 1.1875 | 6" | 2-3/4" | 1 |
| C26317 | 25/32" | .7812 | 6" | 2-3/4" | 1 | C26335 | 1-1/4" | 1.2500 | 6" | 2-3/4" | 1 |

- ◆ 6" Length
- ◆ 118° Split Point
- ◆ Ground Flute
- ◆ 3-Flat 1/2" Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Stainless Steel

Made In



Black & Gold

- ◆ Mechanics Length
 - ◆ 135° Split Point
 - ◆ 3-Flat Shank (3/16" → 1/2")
 - ◆ Black & Gold Finish
 - ◆ Heavy Duty Web for Strength & Rigidity
 - ◆ M2 HSS
- **Cast Iron**
- **Steel**
- **Steel Forging**
- **Stainless Steel**



Black & Gold Mechanics Length Drills - HEAVY DUTY - M2 HSS

| Part # | Size | Dec. | OAL | Flute | Qty. | Part # | Size | Dec. | OAL | Flute | Qty. |
|--------|--------|-------|--------|----------|------|--------|--------|-------|--------|----------|------|
| C26350 | 1/16" | .0625 | 1-7/8" | 7/8" | 12 | C26365 | 19/64" | .2969 | 4-3/8" | 3-1/16" | 12 |
| C26351 | 5/64" | .0781 | 2" | 1" | 12 | C26366 | 5/16" | .3125 | 4-1/2" | 3-3/16" | 12 |
| C26352 | 3/32" | .0938 | 2-1/4" | 1-1/4" | 12 | C26367 | 21/64" | .3281 | 4-5/8" | 3-5/16" | 6 |
| C26353 | 7/64" | .1094 | 2-5/8" | 1-1/2" | 12 | C26368 | 11/32" | .3438 | 4-3/4" | 3-7/16" | 6 |
| C26354 | 1/8" | .1250 | 2-3/4" | 1-5/8" | 12 | C26369 | 23/64" | .3594 | 4-7/8" | 3-1/2" | 6 |
| C26355 | 9/64" | .1406 | 2-7/8" | 1-3/4" | 12 | C26370 | 3/8" | .3750 | 5" | 3-5/8" | 6 |
| C26356 | 5/32" | .1562 | 3-1/8" | 2" | 12 | C26371 | 25/64" | .3906 | 5-1/8" | 3-3/4" | 6 |
| C26357 | 11/64" | .1719 | 3-1/4" | 2-1/8" | 12 | C26372 | 13/32" | .4062 | 5-1/4" | 3-7/8" | 6 |
| C26358 | 3/16" | .1875 | 3-1/2" | 2-5/16" | 12 | C26373 | 27/64" | .4219 | 5-3/8" | 3-15/16" | 6 |
| C26359 | 13/64" | .2031 | 3-5/8" | 2-7/16" | 12 | C26374 | 7/16" | .4375 | 5-1/2" | 4-1/16" | 6 |
| C26360 | 7/32" | .2188 | 3-3/4" | 2-1/2" | 12 | C26375 | 29/64" | .4531 | 5-5/8" | 4-3/16" | 6 |
| C26361 | 15/64" | .2344 | 3-7/8" | 2-5/8" | 12 | C26376 | 15/32" | .4688 | 5-3/4" | 4-5/16" | 6 |
| C26362 | 1/4" | .2500 | 4" | 2-3/4" | 12 | C26377 | 31/64" | .4844 | 5-7/8" | 4-3/8" | 6 |
| C26363 | 17/64" | .2656 | 4-1/8" | 2-7/8" | 12 | C26378 | 1/2" | .5000 | 6" | 4-1/2" | 6 |
| C26364 | 9/32" | .2812 | 4-1/4" | 2-15/16" | 12 | | | | | | |

29 PC Jobber Drill Sets

| Part # | Set | Sizes | Type | Point | Qty. |
|--------|-------|----------------------|-------------------|-----------|------|
| C20300 | 29 pc | 1/16" → 1/2" x 64ths | MECHANICS B & G** | 135° S.P. | 1 |
| C20400 | 29 pc | 1/16" → 1/2" x 64ths | BLACK & GOLD | 135° S.P. | 1 |

** MADE IN U.S.A.

